



## Replacing the Magnet

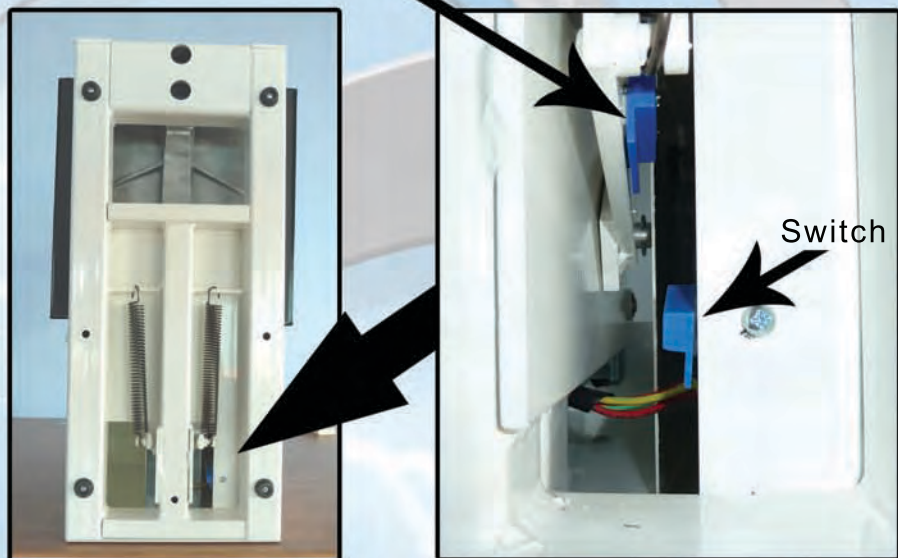
**Warning:** *It is advisory to remove the springs before attempting this repair (refer to springs removal and replacement guide). Any DIY repairs are carried out at the persons own risk.*

The HF heat press range utilize a magnetically controlled switch to operate the timer functions. The switch is located inside the back housing and attached to the base of the machine. The magnetic activator is attached to the arm, in line with the switch (when the arm is in the down position).

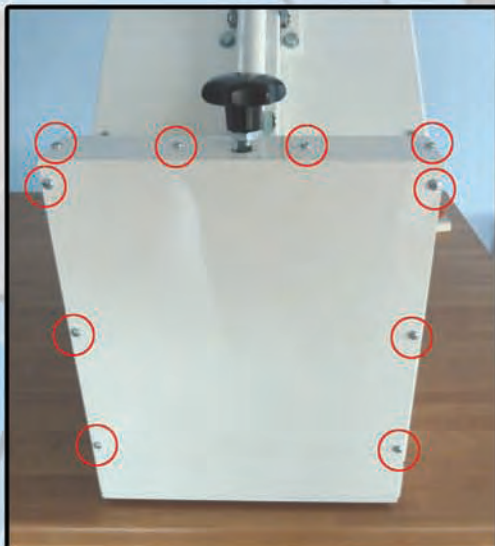
**CAUTION:** *Before lifting the press make sure that it is switched off, the heater is cool to touch and the head is in the up position.*

Magnet

The switch and magnet can both be seen if the press is placed on its back.



In order to replace the magnet you will need to place the press back in the upright position and facing away from you. Remove the 10 screws which secure the back panel (4 on top, 6 at the back as circled in picture below).



### **Caution:**

*If you have not removed the springs at this stage, use extreme caution due to moving parts under tension.*

*The magnet must be placed on the arm in line with the switch as pictured. The Magnet can be attached using double sided sticky tape/pad or similar product.*

